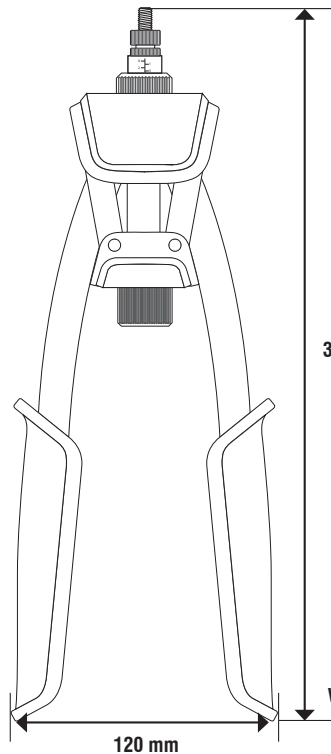


TWO HANDS BLIND RIVET NUT TOOL

MATERIAL	M3	M4	M5	M6	M8
ALUMINIUM	✓	✓	✓	✓	✓
STEEL	✓	✓	✓	✓	✓
STAINLESS STEEL	✓	✓	✓	✓	✓*

* occasional use



MANDRELS INCLUDED

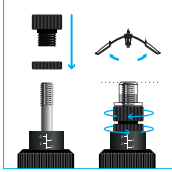
N°	INSERT SIZE
3 / M3	M3
4 / M4	M4
5 / M5	M5
6 / M6	M6
8 / M8	M8

WARNING!

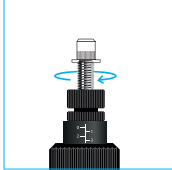
Keep out of reach of children - Wear safety glasses when operating tool



You have to use the right mandrel puller **1** and anvil + counter nut **2** depending on the diameter of the insert.



Insert the mandrel puller **1**, open the arms **3** of the hand tool, then screw on the anvil + counter nut **2** adjusting it according to the length of the insert.

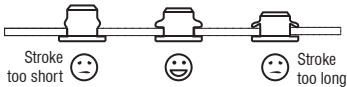


Fully screw the insert on the mandrel puller **1** in abutment with the anvil + counter nut **2**.

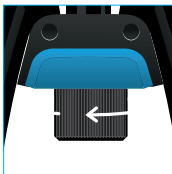


Adjustment of the stroke : unscrew the locknut **4** and adjust the assy front sleeve **5**. Close the arms **3** for the setting.

It is recommended to check the good setting of the insert after each adjustment in order to obtain optimal results.



If the insert is not fully set when the arms **3** are completely closed, screw the spanner adjuster **6** (opening of the arms) and close the arms again.



When the setting is finished, turn the spanner adjuster **6** to release the tool from the insert.

