### **CHEMICAL GLASS ANCHOR**









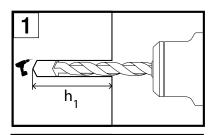


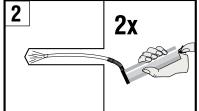


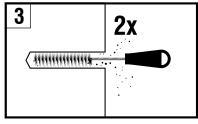


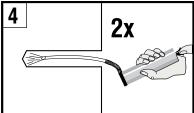


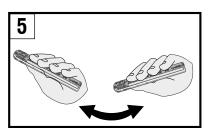
#### **INSTALLATION**

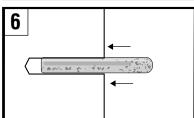


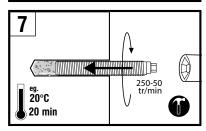


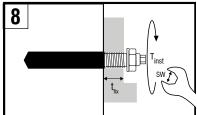












- 1) Drill to the correct diameter and depth (see data table).
- 2) to 4) Clean the hole with compressed air, a brush and compressed air. Each step a minimum of three times.
- 5) Before the installation, control the viscosity of the resin that must be liquid at a lukewarm temperature. Never use damaged tube.
- 6) Put the tube in the cleaned hole.
- 7) Use only adapted threaded rods (beveled and with hexagonal drive) and clean (free of oil, grease or rust). If necesserary, mark the threaded rod with a landmark for anchor depth.

Insert the rotating threaded rod into the tube with a hammer drill (250-500 rpm). Glass residue of the bulb will be crushed and mixed with the resin during the process.

Stop the machine as soon as the rod has touched the bottom of the hole. If the installation is over extended, chemical components will spill out of the hole

Never use a hammer to push the threaded rod in to the hole.

8) The setting is correct when landmark is the same as the edge of the hole. The space around the rod must be entirely filled.

Do not move or load the rod before the curing time has passed. Depending on the concrete humidity, curing time can be longer.

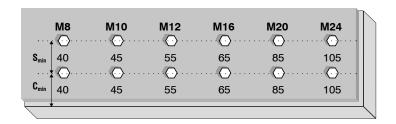
Torque values Tinst must be respected (in the data table).

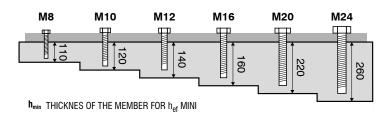
#### **CURING TIME**

CONCRETE TEMPERATURE	I	≥ -5°C	≥ +5°C	≥+20°C	≥+30°C
DRY CONCRETE	0	5h	1h	20min	10min
WET CONCRETE	<del></del>	10h	2h	40min	20min

# **DIMENSIONS & IMPLEMENTATION DATAS**

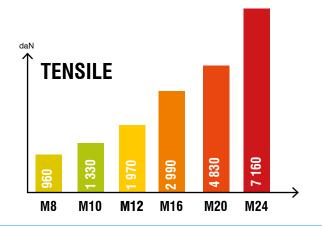
	Vial di	Vial dimension		Drill size		Reference
Threaded rod	Ø	length	<b>▼</b> Ø drill	<b>h<sub>1</sub></b> drill depth	<b>t</b> inst	Vial only (carton box)
Ø	mm	mm	mm	mm	N.m	
М8	9	80	10	80	10	CSP08
M10	11	80	12	90	20	CSP10
M12	13	95	14	110	40	CSP12
M16	17	95	18	125	80	CSP16
M20	17	160	22	170	120	CSP20
M24	22	175	26	210	150	CSP24

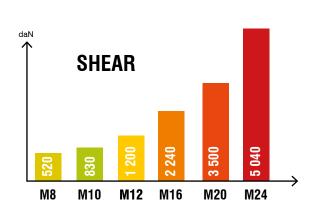




### **RECOMMENDED LOADS**

- Loads are calculated from characteristic values published in the ETA on which partial safety factors from the ETAG001 and a partial action f coefficient  $\mathfrak{T}_f = 1.4$  are applied.
- Values are given for standard anchor depths, in C20/25 wet or dry concrete, for 1 temperature range (24°C/40°C) with 5.8 zinc plated steel threaded rod.





## **ADDITIONAL DATAS**

# THREADED ROD with hexagonal drive



Ø		L	1	STEEL	STAINLESS STEEL
	mm		mm	reference	reference
М8	110		10	M08110	A4-M08110
	130		12	M10130	A4-M10130
M10	165		12	M10165*	-
	190		12	M10190*	-
M12	160		14	M12160	A4-M12160
IVI I Z	300		14	M12300*	-
M14	170		16	M14170	A4-M14170
	165		18	M16165	A4-M16165
NI4C	190		18	M16190	A4-M16190
M16	230		18	M16230	A4-M16230
	300		18	M16300*	-
M20	260		22	M20260	A4-M20260
IVIZU	300		22	M20300*	=
M24	300		26	M24300	A4-M24300
M30	380		32	M30380*	-