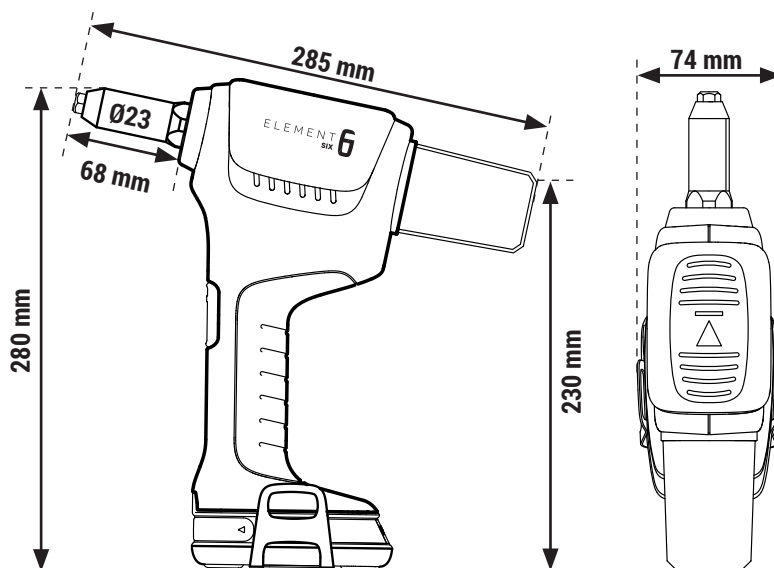


CORDLESS RIVET TOOL

FOR STRUCTURAL RIVETS Ø4.8 TO Ø6.4 MM

ELEMENT 6

SPECIFICATIONS

Traction power:

20,000 N

Stroke:

21 mm

Setting speed:

Around 20 cycles per minute

Weight (incl. battery):

2.15 kg (4.73 lbs)

Battery:

18 V Li-ion - 2.0 Ah with charger indicator.

Charger:

18V - battery charging time 2.0 Ah = 100% in 30 minutes

Warranty:










1 year

Battery autonomy with 1 charge:

Rivet type HYPERIV steel/steel Ø6,4x12 = 500pcs

CAPACITY

All standard and structural rivets Ø4.8 (3/16") and Ø6.4 mm (1/4")

			
	Standard	Structural	Structural
Ø4.8/5.0 (3/16")			
Ø6.4 (1/4")			

FEATURES



3 LEDS TO ILLUMINATE THE WORK ZONE



BATTERY WITH CHARGE INDICATOR



SMOOTH TRIGGER AND GRIP



UPSIDE-DOWN STAND

REFERENCES

REFERENCE	COMPOSITION			
	RIVETING E-6	BATTERY 18V Li-Ion -2.0Ah	QUICK CHARGER 18V	ACCESSORIES INCLUDED*
E-6-2XBAT	1	2	1	1

In option:

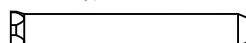
E-BATT	1			
E-CHARG			1	

***Accessories included:**

- 6 nosepieces adapted to different types of rivets Ø4.8 to Ø6.4
- 1 belt hook.
- 1 mounting wrench.
- 1 additional jaws set.
- 1 rigid carrying case.

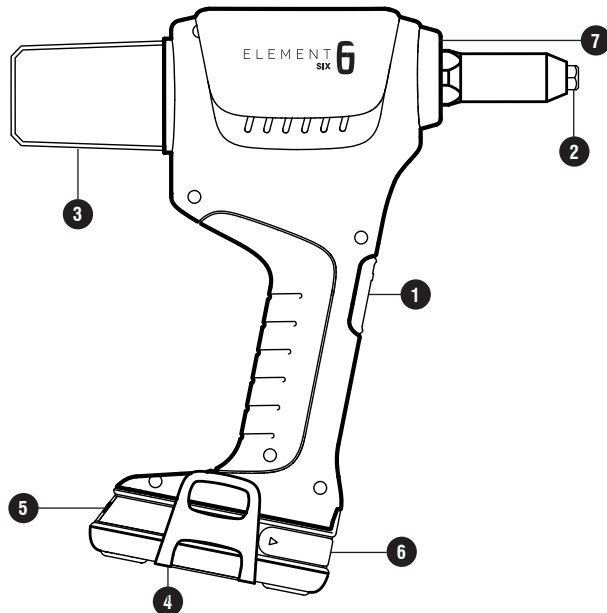
In option:

- E-6-ACC5 : extended front sleeve 200 mm/Ø23 mm



Rigid carrying case

OPERATING INSTRUCTIONS



- 1 Trigger
- 2 Nosepiece
- 3 Mandrel container
- 4 Belt hook
- 5 Battery
- 6 Lock / unlock battery
- 7 LED lights

		STANDARD RIVET		STRUCTURAL RIVET		
Scell-it®		STANDARD	HYPERIV	SUPERIV	-	-
Avdel®		STANDARD	HEMLOK	INTERLOCK MONOBOLT (Countersunk head)	INTERLOCK (Dome head)	MONOBOLT (Dome head)
HUCK		STANDARD	-	MAGNA-LOK (Countersunk head)	MAGNA-LOK (Dome head)	-
Ø RIVET	Ø 4.8 (3/16")					
	Ø 6.4 (1/4")					
NOSEPIECE SURFACE			Flat	Recessed	Protruded	

• RIVETING:

1- Choose the nosepiece according to the diameter of the rivet to set. Please refer to the table to find the right nosepiece.

CAUTION
the use of the wrong nosepiece can damage the tool.

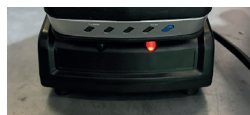
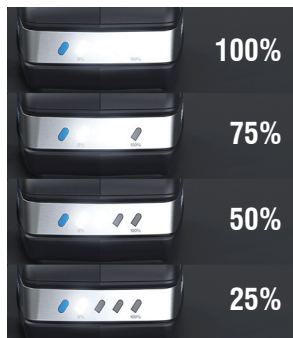
- 2 - Place the rivet mandrel into the nosepiece.
- 3 - Place the rivet body in the hole of the assembling part.
- 4 - Operate the trigger until the rivet mandrel breaks.

• BATTERY LEVEL INDICATOR:

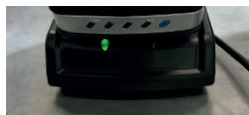
4 lights on the battery panel allows you to check the remaining power. Press and hold the blue button to check the battery level :

- 4 lights on : 100% remaining
- 3 lights on : 75% remaining
- 2 lights on : 50% remaining
- 1 light on : 25% remaining

The information on the battery panel can vary (+/- 5%) due to environmental conditions.



Red light on the charger: the battery has to be charged



Green light on the charger: the battery is fully charged

• REPLACING NOSEPIECE:

Nosepieces 2 are marked with figures A-B-C linked with rivet diameters.
Use the SW13 key to replace the nosepiece. See user manual for more details.

• REMOVE THE BATTERY:

Battery 5 is locked to the riveting tool with a spring.
To remove the battery, press the 2 unlock buttons 6 and slide the battery.



• LED LIGHTS:

The tool is equipped with 3 powerful LED 7 lights to enlight the work place.

Turn on the light only

Press the trigger half way to turn on the light.
The lights will shutdown after 10'.

Turn on the tool with the lights on

Press the trigger to set the rivet. The lights turn on and remain on until 10' after the trigger is released.

MAINTENANCE / TROUBLESHOOTING / SAFETY INFORMATION

See user manual.



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