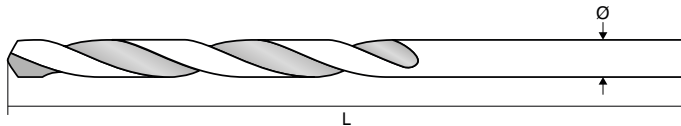


HSS DRILL BITS



HSS DRILLS

FULLY GROUND SPLIT POINT 135°
DIN 338 & BS 328



Ø			Ø			Ø			Ø		
Inch	mm	L mm	Inch	mm	L mm	Inch	mm	L mm	Inch	mm	L mm
1/64	0.4	20	1/8	3.2	65	15/64	6.0	93		8.8	125
	0.5	22		3.3	65		6.1	101		8.9	125
	0.6	24		3.4	70		6.2	101		9.0	125
	0.7	28		3.5	70		6.3	101	23/64	9.1	125
1/32	0.8	30	9/64	3.6	70	1/4	6.4	101		9.2	125
	0.9	32		3.7	70		6.5	101		9.3	125
	1.0	34		3.8	75		6.6	101		9.4	125
	1.1	36		3.9	75		6.7	101	3/8	9.5	125
3/64	1.2	38	5/32	4.0	75	17/64	6.8	109		9.6	133
	1.3	38		4.1	75		6.9	109		9.7	133
	1.4	40		4.2	75		7.0	109		9.8	133
	1.5	40		4.3	80	9/32	7.1	109	25/64	9.9	133
1/16	1.6	43	11/64	4.4	80		7.2	109		10.0	133
	1.7	46		4.5	80		7.3	109		10.2	133
	1.8	46		4.6	80		7.4	109	13/32	10.3	133
	1.9	46		4.7	80	19/64	7.5	109		10.5	133
5/64	2.0	49	3/16	4.8	86		7.6	117	27/64	10.7	142
	2.1	49		4.9	86		7.7	117		11.0	142
	2.2	53		5.0	86		7.8	117	7/16	11.1	142
	2.3	53		5.1	86	5/16	7.9	117	29/64	11.5	142
3/32	2.4	57	13/64	5.2	86		8.0	117	15/32	11.9	151
	2.5	57		5.3	86		8.1	117		12.0	151
	2.6	57		5.4	93		8.2	117	31/64	12.3	151
	2.7	61		5.5	93	21/64	8.3	117		12.5	151
7/64	2.8	61	7/32	5.6	93		8.4	117	1/2	12.7	151