

RIVEDRILL ADAPTOR

TURN YOUR DRILL INTO A RIVETER.
Quick and easy to install.



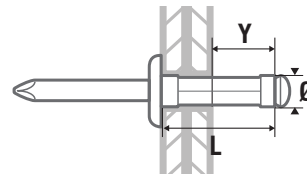
RIVET SETTING RANGE

• Compatible for the following diameters and materials:

	∅ 3.0 / ∅ 3.2	∅ 4.0	∅ 4.8 / ∅ 5.0
ALUMINIUM	✓	✓	✓
STELL	✓		
STAINLESS STEEL	✓		

• **Maximum rivet length:** L = 20 mm

• Maximum excess body length (y) for rivets.



	∅ 3.0	∅ 3.2	∅ 4.0	∅ 4.8	∅ 5.0
Y max	5 mm	6 mm	7 mm		

Instructions

1. Install the adapter on the drill by simply tightening it like a normal drill bit.
It is recommended to use a drill equipped with a battery of at least 12 Volt and a rotation speed of less than 1000 rpm. Check that the nose installed on the adapter corresponds to the diameter of the rivet to be crimped.
2. Lock the adapter on the drill by folding down the protective cover on the chuck. Before starting to screw to crimp the rivet, check that the control hole is closed (fig.A) otherwise unscrew until the final 'click' to close it. This will ensure that the jaws are in the front position and the adapter is ready for operation.
3. Switch to the 'screwing' position and insert the rivet into the adapter. Hold Rivedrill with one hand and screw until the rod breaks.
4. Switch to 'unscrewing' mode then tilt the installation tool downwards. Unscrew until the stem ejects.



Fig. A.

