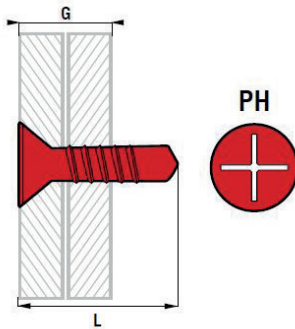
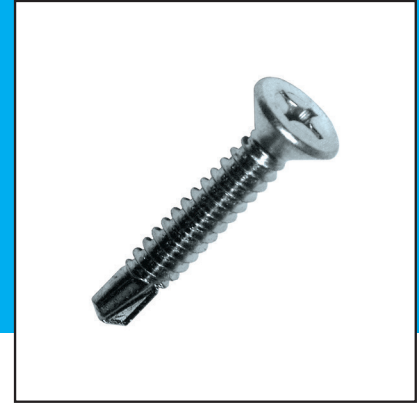


Sheet Metal Working Screw

**BRIGHT ZINC-PLATED STEEL,  
SELF-DRILLING SCREW,  
120° COUNTERSUNK HEAD,  
PHILLIPS DRIVE**



Ø	L	G	Art. number
Diameter	mm	mm	
<b>2.9</b>	13	8	TFC29013
	16	11	TFC29016
	19	14	TFC29019
<b>3.5</b>	13	7	TFC35013
	16	10	TFC35016
	19	13	TFC35019
	22	16	TFC35022
	25	19	TFC35025
<b>3.9</b>	32	26	TFC35032
	13	7	TFC39013
	16	10	TFC39016
	19	13	TFC39019
	22	16	TFC39022
<b>4.2</b>	25	19	TFC39025
	32	26	TFC39032
	38	32	TFC39038
	13	6	TFC42013
	16	9	TFC42016
<b>4.8</b>	19	12	TFC42019
	22	15	TFC42022
	25	18	TFC42025
	32	25	TFC42032
	38	31	TFC42038
	13	4	TFC48013
<b>4.8</b>	16	7	TFC48016
	19	10	TFC48019
	22	13	TFC48022
	25	16	TFC48025
	32	23	TFC48032
	38	29	TFC48038
	45	36	TFC48045
	50	41	TFC48050
	65	56	TFC48065
	75	66	TFC48075

Ø	L	G	Art. number
Diameter	mm	mm	
<b>5.5</b>	19	9	TFC55019
	25	15	TFC55025
	32	22	TFC55032
	38	28	TFC55038
	45	35	TFC55045
<b>6.3</b>	50	40	TFC55050
	25	14	TFC63025
	32	21	TFC63032
	38	27	TFC63038
	50	39	TFC63050
63	52	TFC63063	

**Specification**

Ø	adaptor	hole diameter	shear	tensile	torque	max rpm
Diameter		mm	N	N	N.m	tr/min
2.9	PH1	1.8	2 420	3 000	1 800	2 500
3.5	PH2	2.0	2 930	5 000	2 800	2 500
3.9	PH2	2.5	3 650	6 000	3 800	2 500
4.2	PH2	3.0	4 360	7 000	4 800	2 500
4.8	PH2	4.0	6 280	10 000	7 000	2 000
5.5	PH3	5.0	8 360	12 500	10 500	1 750
6.3	PH3	6.0	12 270	17 000	17 000	1 500