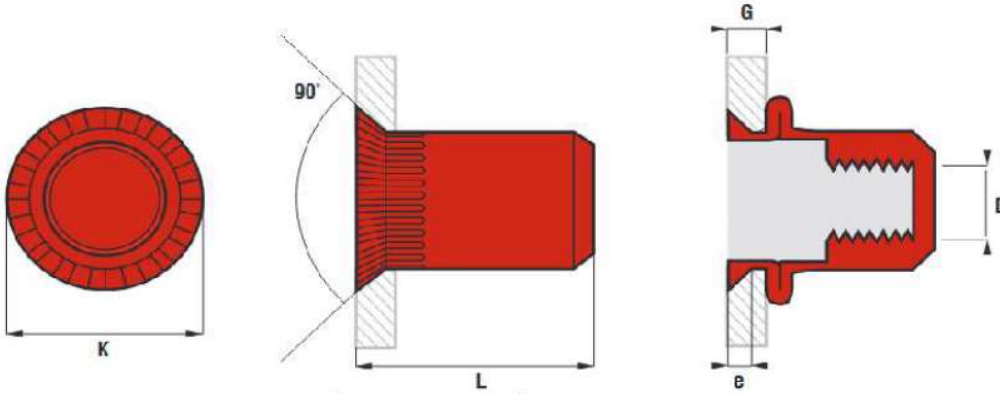


TCKB - STEEL KNURLED COUNTERSUNK CLOSED END INSERT

Insert/Knurled. Flange head. Steel.



PART NO/REF	M	L	K	e	Hole		G
	Ø (mm)	(mm)	(mm)	(mm)	Min (mm)	Max (mm)	min-max (mm)
TCKB0435	M4	17.5	9.0	1.8	5.8	6.2	1.5-3.5
TCKB0540	M5	20.5	10.0	1.8	6.8	7.2	1.5-4.0
TCKB0645	M6	23.5	12.0	1.8	8.8	9.2	1.5-4.5
TCKB0845	M8	28.0	14.0	1.8	10.8	11.2	1.5-4.5
TCKB1045	M10	30.0	15.0	1.9	12.8	13.2	2.0-4.5

	DRILLING	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
M (mm)	(mm)	(Nm)	(N)	(N)
M4	6.0	4.0	7 840	2 150
M5	7.0	5.0	10 780	2 250
M6	9.0	11.3	16 670	3 620
M8	11.0	14.5	30 790	4 700
M10	13.0	20.0	30 790	4 900