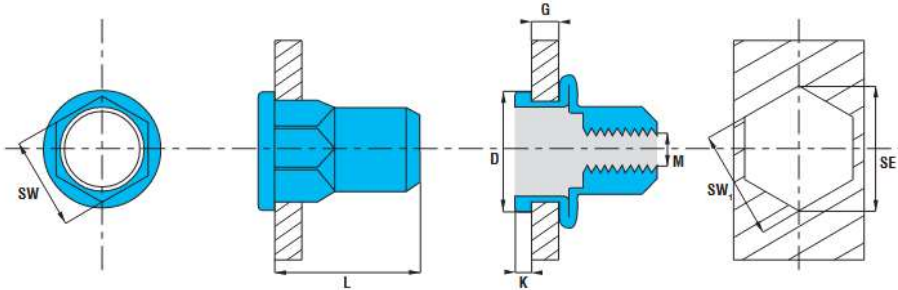


HND - STAINLESS HALF HEXAGON FLANGE INSERT

Insert / half hexagon. Cylindrical head. Stainless Steel A2.



PART NO/REF	M	SW	SW ₁	SE	D	K	L	G
	Ø (mm)	Ø (mm)	(mm)	(mm)	(mm)	(mm)	(mm)	min-max (mm)
HND0425	M4	6.0	6.1	6.8	9.3	1.0	11.5	0.5-2.5
HND0530	M5	7.0	7.1	7.9	10.3	1.0	13.5	0.5-3.0
HND0630	M6	9.0	9.1	10.2	12.3	1.5	15.5	0.5-3.0
HND0830	M8	11.0	11.1	12.4	14.3	1.5	17.5	0.5-3.0
HND1040	M10	13.0	13.1	14.7	16.3	2.0	22.0	1.0-4.0

	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
M (mm)	(Nm)	(N)	(N)
M4	12.0	10 000	2 600
M5	14.0	12 000	3 400
M6	26.0	19 000	4 700
M8	39.0	37 000	6 800
M10	45.0	63 000	6 900