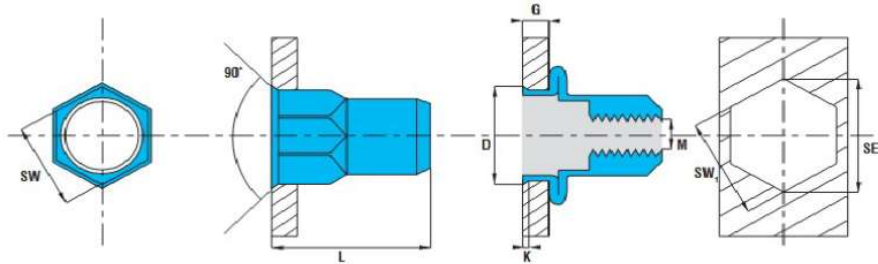


HNR - STAINLESS HALF HEXAGON REDUCED INSERT

Insert / half hexagon. Reduced countersunk head. Stainless Steel A2.



PART NO/REF	M	SW	SW ₁	SE	D	K	L	G
	Ø (mm)	Ø (mm)	(mm)	(mm)	(mm)	(mm)	(mm)	min-max (mm)
HNR0325	M3	5.0	5.1	5.3	5.6	0.5	9.0	0.3-1.5
HNR0425	M4	6.0	6.1	6.8	6.5	0.6	12.0	0.5-2.5
HNR0530	M5	7.0	7.1	7.9	7.5	0.6	14.0	0.5-3.0
HNR0630	M6	9.0	9.1	10.2	9.5	0.6	16.0	0.5-3.0
HNR0830	M8	11.0	11.1	12.4	11.5	0.6	17.0	0.5-3.0
HNR1040	M10	13.0	13.1	14.7	13.5	0.6	20.5	1.0-4.0
HNR1240	M12	16.0	16.1	17.6	17.5	0.6	24.0	1.0-4.0

	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
M (mm)	(Nm)	(N)	(N)
M3	8.0	5 761	2 058
M4	12.0	8 200	2 900
M5	14.0	11 700	3 100
M6	21.0	21 500	3 800
M8	30.0	24 000	3 900
M10	40.0	47 000	5 000
M12	50.0	49 423	5 250