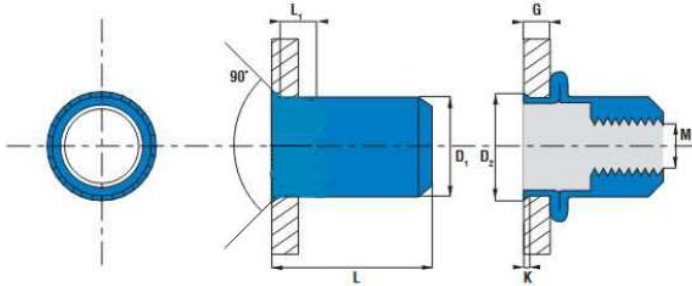


TCRI-P - STEEL PLAIN BODY IMPERIAL HOLE REDUCED HEAD INSERT



Insert. Reduced countersunk head. Steel + zinc pated.



PART NO/REF	M	D ₁	D ₂	K	L	L ₁	G
	Ø (mm)	Ø (mm)	Ø (mm)	(mm)	(mm)	(mm)	min-max (mm)
TCRI0430P	M4	6.3	7.2	0.7	10.6	4.0	0.5-3.0
TCRI0530P	M5	7.1	8.0	0.7	12.2	4.0	0.5-3.0
TCRI0630P	M6	9.5	10.7	1.0	15.0	4.0	0.5-3.0
TCRI0830P	M8	10.5	11.7	1.0	16.2	4.0	0.5-3.0

	DRILLING	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
M (mm)	(mm)	(Nm)	(N)	(N)
M4	6.4	4.0	6 600	1 600
M5	7.2	5.0	9 200	2 200
M6	9.6	15.0	17 000	2 400
M8	10.6	18.0	22 000	2 900