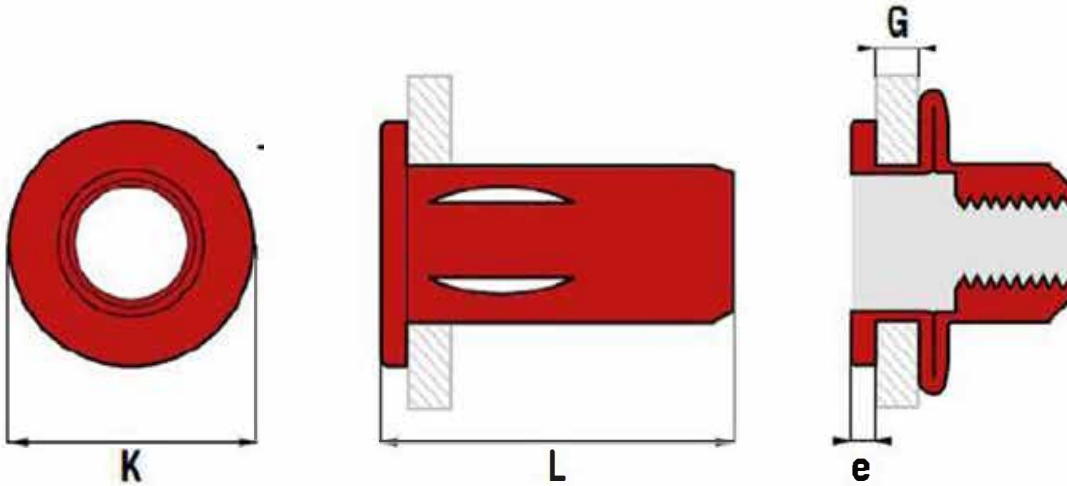


# UCD - STEEL SLOTTED INSERT

Insert / Knurled. Cylindrical head. Steel + zinc plated.



PART NO/REF	Diameter	K	L	e	G
	Ø (mm)	Ø (mm)	(mm)	(mm)	(mm)
UCD05045	M5	12.7	22.0	0.96	0.5-4.45
UCD06070	M6	15.9	26.9	1.5	0.5-7.1
UCD08070	M8	19.0	30.5	1.57	0.5-7.1
UCD08127	M8	19.0	36.5	1.57	7.10-12.7
UCD10070	M10	22.2	33.2	2.24	0.50-7.10

DIAMETRE	RECOMMENDED TIGHTENING TORQUE	SHEAR	TRACTION	DRILLING (min - max)
M(mm)	(Nm)	(Nm)	(N)	Ø(mm)
M5	8.0	6.0	10,000	7.48 - 7.62
M6	12.0	12.0	19,000	8.80 - 8.93
M8	21.0	21.0	25,000	11.11 - 11.50
M10	*	30.0	29,000	13.07 - 13.26

\* on request.