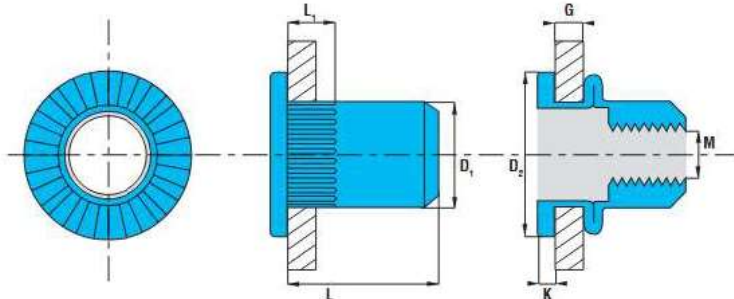
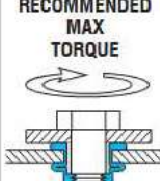
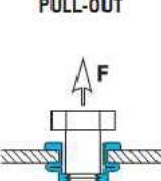


END - STAINLESS A2 KNURLED FLANGE INSERT

Insert/Knurled. Cylindrical head. Stainless steel A2.



PART NO/REF	M	D ₁	D ₂	K	L	L ₁	G
	Ø (mm)	Ø (mm)	Ø (mm)	(mm)	(mm)	(mm)	min-max (mm)
END0330	M3	4.9	7.0	0.9	10.0	4.0	0.5-3.0
END0430	M4	5.9	9.0	1.0	10.0	4.0	0.3-3.0
END0440					11.5	5.0	3.1-4.0
END0530	M5	6.9	10.0	1.0	12.0	4.0	0.3-3.0
END0540					15.0	5.0	3.1-4.0
END0630	M6	8.9	13.0	1.5	14.5	4.0	0.5-3.0
END0660					16.0	5.5	3.0-6.0
END0830	M8	10.9	16.0	1.5	16.0	4.0	0.5-3.0
END0855					18.5	6.5	3.0-5.5
END1030	M10	12.9	19.0	2.0	17.0	4.0	0.5-3.0
END1060					22.0	7.0	3.1-6.0
END1240	M12	15.9	22.0	2.1	24.0	8.0	1.0-4.0

	DRILLING	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
				
M (mm)	(mm)	(Nm)	(N)	(N)
M3	5.0	1.5	3 800	900
M4	6.0	7.0	6 800	2 600
M5	7.0	10.0	11 700	2 900
M6	9.0	20.0	18 000	4 900
M8	11.0	28.0	24 000	6 800
M10	13.0	38.0	29 000	7 800
M12	16.0	45.0	33 000	8 800